## PUMP

## (1) $\begin{aligned} & \text { The Manual for Operating } \\ & \text { and Maintenance }\end{aligned}$

## GPD series Single-phase pipeline screened electric pump

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Our company have the finally right for the instruction of explanation and amendment


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## GPD series

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## The GPD-S type The GPD type

## GPD series

Single-phase pipeline screened electric pump

## 1, Conditions of operation

- Bearing of pump is lubricated with water, running without water can't exceed 10 seconds. Shown as Picture 1.
- The temperature of environment must be lower than that of media. Shown as Picture 2



## GPD series

Single-phase pipeline screened electric pump

## 2, Points for installation

- Pump must be horizontally installed. Shown as Picture 3.
- Pump must be installed according to following procedures shown as Picture 4.
- Beware to use electricity, invite technician to install the pump according to electricity using regulations if necessary. Shown as Picture 5.
- Please read the warnings carefully before installation. Shown as Picture 6.



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- After installed, pump must be deflated before working for the first time. Shown as Picture 7.


## 3, Maintenance and repair

- Attention: If damaged, the power cord must be exchanged by factory or akin technician in order to avoid danger. The maintenance procedures are shown in Picture 8.



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- Common troubles diagnostic list.

| Common troubles | Causes of troubles | The measures of eliminating troubles |
| :---: | :---: | :---: |
| Pump can't be started up | Power supply is not well connected. | Check the fuse or the connection of electricity that possibly loose. |
|  | Electric capacitor is damaged. | Exchange a new electric capacitor. |
|  | Bearing blocked the pump's running. | Make it run in a high speed in short time or loosen the rator with a screwdriver at the end of shaft. |
|  | There is impurity in pump. | Disconnect pump to clean. |
| There is noise in the system. | The pump flow is made too high. | Adapt to a lower speed. |
|  | There is gas in the pump. | Release the gas up. |
| There is noise in the pump. | There is gas in the pump. | Release the gas up. |
|  | The inlet hydraulic pressure is too low. | Increase hydraulic pressure of inlet or check gas volume in the enlarged slot. |
|  |  |  |

Single-phase pipeline screened electric pump

## GUARANTEE CARD

Single-phase Pipeline Shield Electric Pump

| Type of the <br> pump |  | Invoice <br> No. |  |  |
| :---: | :--- | :---: | :--- | :---: |
| The leaving <br> No. | Purchase <br> Date |  |  |  |
| Dealer | This card is valid with dealer's stamp |  |  |  |
| User Name |  |  |  |  |
| Address |  |  |  |  |
| Zip Code |  |  |  |  |

Welcome to use our products. We will provide you with high quality services.

## User Guarantee Regulations

- If water pump fails, contact the original purchase shop or local dealer with purchase invoice and guarantee card to solve the problem;
- Guarantee period:1 year;
- Production batch number MD type of water pump to be repaired must be consistent with records on guarantee card and invoice, otherwise, guaranteed repair will not be provided.

The following conditions are not within guaranteed free repair range

- Damages caused by normal wear and man-made or various natural hazards;
- Unauthorized retrofit, dismantlement and repair by user;
- Damages caused by incorrect installation or application.


## Repair record

| Date | Failure <br> description | Damaged <br> parts | Remarks | Repaired <br> by |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
|  |  |  |  |  |

## GPD series

## ENCASEMENT BILL

Case No $\qquad$ Packing Date $\qquad$

| Name | Quantity | Name | Quantity |
| :---: | :---: | :--- | :---: |
| $\square$Shield <br> Pump | 1 | $\square$Guarantee <br> Card | 1 |
| $\square$ Manual | 1 | $\square$ Joint | 2 |
| $\square$Certificate <br> of quality | 1 | $\square$ Seal Ring | 2 |

$\square$ :Means no such accessory

Type of the
Checker $\qquad$ 004 Shield Pump $\qquad$


## CERTIFICATE OF QUALITY



The product is eligible to agree to leave factory by a test according toQ/DY04 Standard

